



1849574

Emissary Chest of Drawers

Parts and Hardware List

A.	Top Assembly	1 pc
B.	Base Assembly	1 pc
C.	Stretchers	3 pcs
D.	Side Panels	2 pcs
E.	Back Panel	1 pc
F.	Allen Head Bolts	4 pcs
G.	Feet	4 pcs
H.	Flat Washers	4 pcs
I.	Lock Washers	4 pcs
J.	Short Phillips Head Wood Screws	16 pcs
K.	Long Phillips Head Wood Screws	46 pcs
L.	Allen Head Wrench	1 pc
M.	Phillips Head Screwdriver	1 pc
N.	Small Drawer Front	1 pc
O.	Small Drawer Sides	2 pcs
P.	Small Drawer Back	1 pc
Q.	Drawer Bottom	4 pcs
R.	Large Drawer Fronts	3 pcs
S.	Large Drawer Sides	6 pcs
T.	Large Drawer Backs	3 pcs
U.	Confirmat Screws	4 pcs
V.	Wood Dowels	6 pcs
W.	Large Drawer Knobs	6 pcs
X.	Small Drawer Knobs	2 pcs
Y.	Phillips Head Machine Screws	8 pcs

* Please make sure that you have all the parts and hardware indicated before you begin assembly of this item.

* Use the hardware illustrations to determine correct piece and size.

* This item should be assembled on a soft surface to prevent scratching the finish during assembly.



1849574

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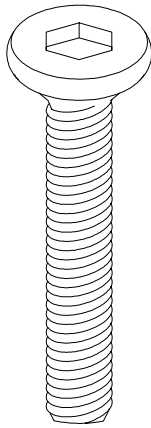
* This item may require periodic tightening.



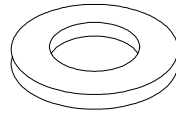
1849574

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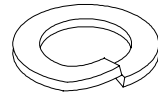
Hardware Illustrations



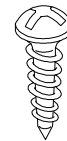
F. Allen Head Bolt



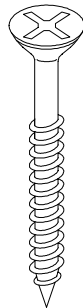
H. Flat washer



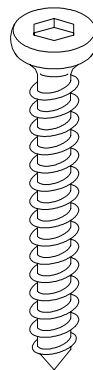
I. Lock washer



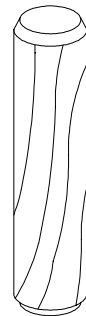
J. Short Phillips Head Wood Screw



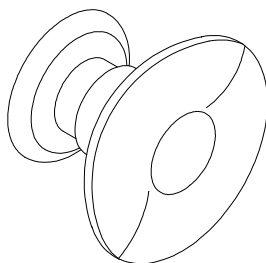
K. Long Phillips Head Wood Screw



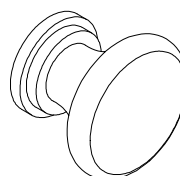
U. Confirmat Screw



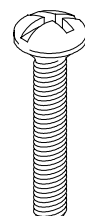
V. Wood Dowel



Page 3 of 9
W. Large Drawer Knob



X. Small Drawer Knob



Y. Phillips Head Machine Screw

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1849574

Emissary Chest of Drawers

Attach the Side Panel to the Top Assembly

Parts required

A.	Top Assembly	1 pc	H.	Flat Washers	2 pcs
D.	Side Panel	1 pc	I.	Lock Washers	2 pcs
F.	Allen Head Bolts	2 pcs	L.	Allen Head Wrench	1 pcs

1. **Attach Side Panel (D)** Place the Top Assembly (A) up-side down on the floor. Align the exposed dowels in the ends of the Side Panel (D) into the pre-drilled holes in the Top Assembly (A). Make sure the square edge of the Side Panel (D) is facing toward the front of the Top Assembly (A) and the notched edge is at the back. Secure in position with two Allen Head Bolts (F), two Lock Washers (I) and two Flat Washers (H) using the Allen Head Wrench (L). See Illustration # 1

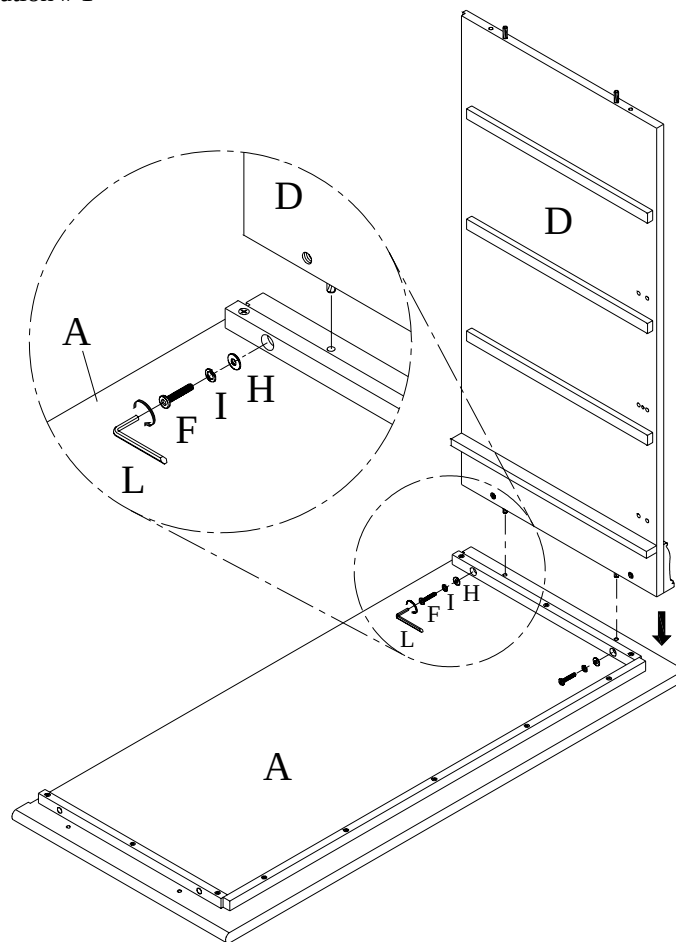


Illustration #1



1849574

Emissary Chest of Drawers

Attach the Stretchers to the Side Panel

Parts required

A.	Top Assembly	1 pc	H.	Flat Washers	2 pcs
C.	Stretchers	3 pcs	I.	Lock Washers	2 pcs
D.	Side Panel	1 pc	L.	Allen Head Wrench	1 pc
F.	Allen Head Bolts	2 pcs			

2. **Attach Stretchers (C)** Place the three Stretchers (C) on the floor. You will notice that two of the Stretchers (C) have two pre-drilled holes, and the other Stretcher (C) has four pre-drilled holes, two in the top and one drilled at an angle in each end of the rail. Take the Stretcher (C), with four pre-drilled holes, and insert the exposed dowels in the end into the pre-drilled holes in the middle of the Side Panel (D). Make sure the angled holes face up. Take the Stretcher (C), with two pre-drilled holes, and insert the exposed dowels in the end into the pre-drilled holes in the Side Panel (D). See Illustration #2
3. **Attach Side Panel (D)** Place the exposed dowels in the ends of the remaining Side Panel (D) into the pre-drilled holes in the Top Assembly (A) and place the exposed dowels in the ends of the Stretchers (C) into the pre-drilled holes in the Side Panel (D). Make sure the square edge of the Side Panel (D) is facing toward the front of the Top Assembly (A) and the notched edge is at the back. Secure in position with two Allen Head Bolts (F), two Lock Washers (I) and two Flat Washers (H) using the Allen Head Wrench (L). See Illustration #2

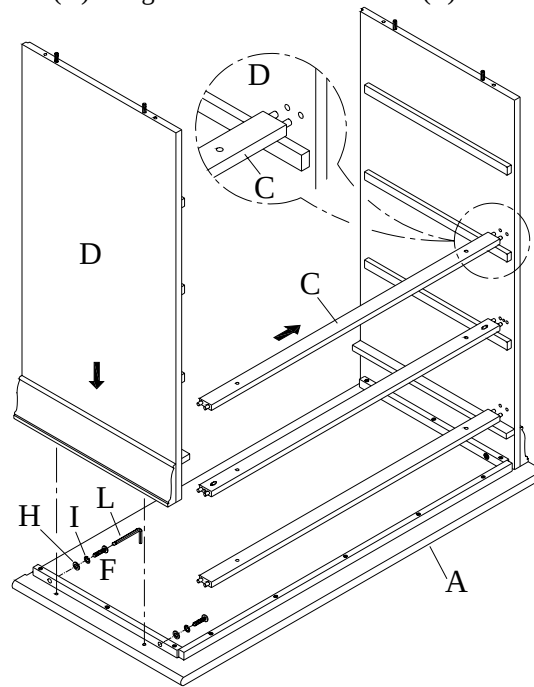


Illustration #2



1849574

Emissary Chest of Drawers

Assembly for the Base Assembly

Parts required

B.	Base Assembly	1 pc	U.	Confirmat Screws	4 pcs
L.	Allen Head Wrench	1 pc	K.	Long Phillips Head Wood Screws	2 pcs
M.	Phillips Head Screwdriver	1 pc			

4. **Attach Base Assembly (B)** Align the pre-drilled holes in the Base Assembly (B) with the exposed dowels in the ends of the Side Panels (D) and be sure that the notched edge is at the back. Secure in position with four Confirmat Screws (U) using the Allen Head Wrench (L). See Illustration #3
5. **Secure Stretcher (C)** From the center Stretcher (C) place two Long Phillips Head Wood Screws (K) into the pre-drilled holes in the ends of the rail. Tighten in a clockwise direction using the Phillips Head Screwdriver (M). See Illustration #3

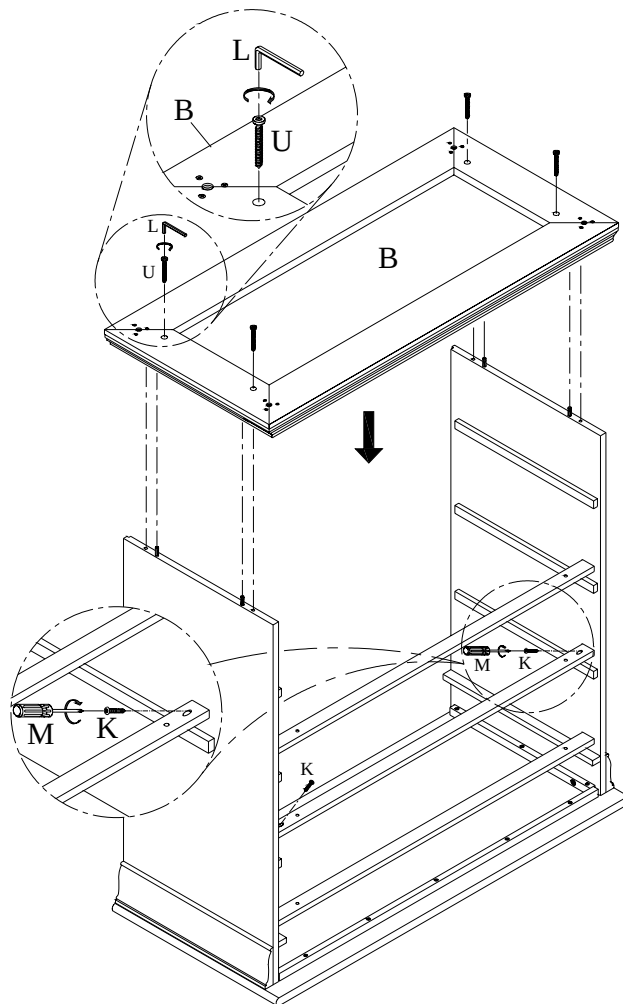


Illustration #3



1849574

Emissary Chest of Drawers

Attach the Back Panel and Feet

Parts required

E.	Back Panel	1 pc	G.	Feet	4 pcs
J.	Short Phillips Head Wood Screws	16 pcs	M.	Phillips Head Screwdriver	1 pc

6. **Attach Back Panel (E)** Place the Back Panel (E) into the notches of the Side Panels (D), Top Assembly (A) and Base Assembly (B). Secure in position with sixteen Short Phillips Head Wood Screws (J) using the Phillips Head Screwdriver (M). See Illustration #4
7. **Attach Feet (G)** Insert the exposed threads of the Feet (G) into the pre-threaded holes in the Base (B). Securely tighten all Feet (G) by turning in a clockwise direction. Turn the Chest up-right. See Illustration #4

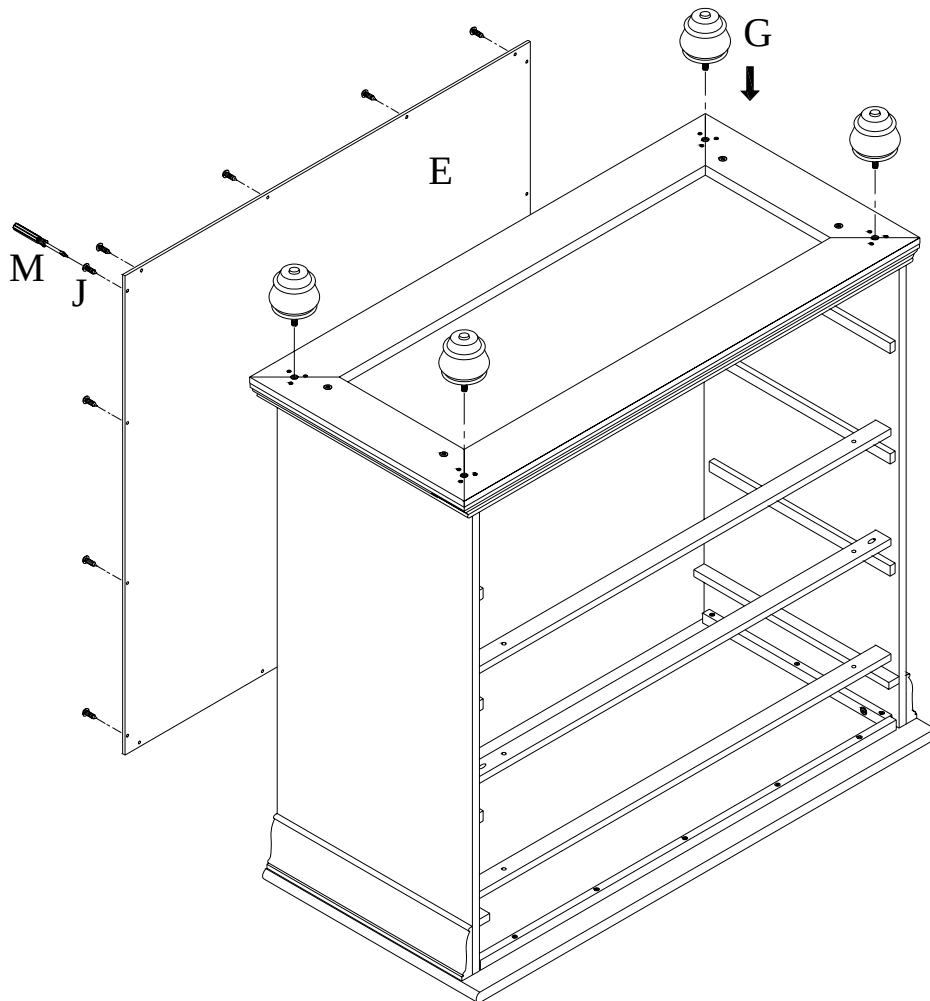


Illustration #4



1849574

Emissary Chest of Drawers

Assembly for the Drawers

Parts required

K.	Long Phillips Head Wood Screws	44 pcs	R.	Large Drawer Fronts	3 pcs
M.	Phillips Head Screwdriver	1 pc	S.	Large Drawer Sides	6 pcs
N.	Small Drawer Front	1 pc	T.	Large Drawer Backs	3 pcs
O.	Small Drawer Sides	2 pcs	W.	Large Drawer Knobs	6 pcs
P.	Small Drawer Back	1 pc	X.	Small Drawer Knobs	2 pcs
Q.	Drawer Bottoms	4 pcs	Y.	Phillips Head Machine Screws	8 pcs

See Illustration #5 on page 8 of 10 for steps 8 and 9

8. Assembly for the Small Drawer

- **Attach Drawer Sides (O)** Align the grooves along the bottom side of the two Small Drawer Sides (O) with the groove in the Small Drawer Front (N). Secure in position with the Long Phillips Head Wood Screws (K) using the Phillips Head Screwdriver (M).
- **Install Drawer Bottom (Q)** Slide the Drawer Bottom (Q) into the grooves of the Small Drawer Sides (O) and into the groove in the Small Drawer Front (N).
- **Attach Small Drawer Back (P)** Place the groove in the Small Drawer Back (P) over the edge of the Drawer Bottom (Q) and between the Small Drawer Sides (O). Secure in position with the Long Phillips Head Wood Screws (K) using the Phillips Head Screwdriver (M).
- **Attach Small Drawer Knob (X)** From the inside of the Small Drawer Front (N) place the threads of the Phillips Head Machine Screw (Y) through the pre-drilled hole in the Small Drawer Front (N). Align the Small Drawer Knob (X) with the threads of the Phillips Head Machine Screw (Y). Secure in position using the Phillips Head Screwdriver (M).

9. Assembly for the Large Drawers

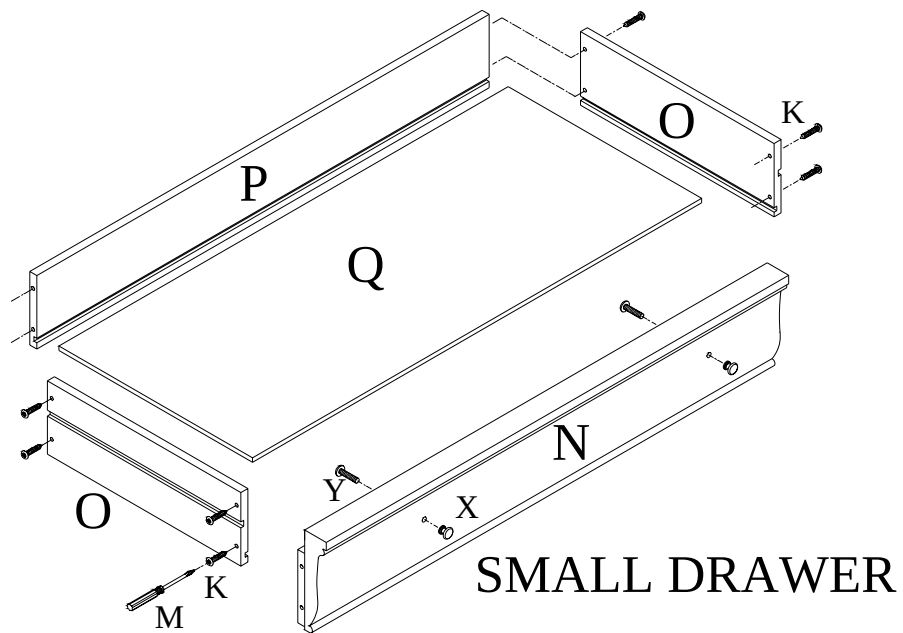
- **Attach Large Drawer Sides (S)** Align the grooves along the bottom side of two Large Drawer Sides (S) with the groove in the Large Drawer Front (R). Secure in position with the Long Phillips Head Wood Screws (K) using the Phillips Head Screwdriver (M).
- **Install Drawer Bottom (U)** Slide the Drawer Bottom (Q) into the grooves of the Large Drawer Sides (S) and into the groove in the Large Drawer Front (R).
- **Attach Large Drawer Back (T)** Place the groove in the Large Drawer Back (T) over the edge of the Drawer Bottom (Q) and between the Large Drawer Sides (S). Secure in position with the Long Phillips Head Wood Screws (K) and the Phillips Head Screwdriver (M).
- **Attach Large Drawer Knob (W)** From the inside of the Large Drawer Front (R) place the threads of a Phillips Head Machine Screw (Y) through the pre-drilled holes in the Large Drawer Front (R). Align the Drawer Pull (W) with the threads of the Phillips Head Machine Screw (Y). Secure in position using the Phillips Head Screwdriver (M). Repeat for the remaining large drawers.



1849574

Emissary Chest of Drawers

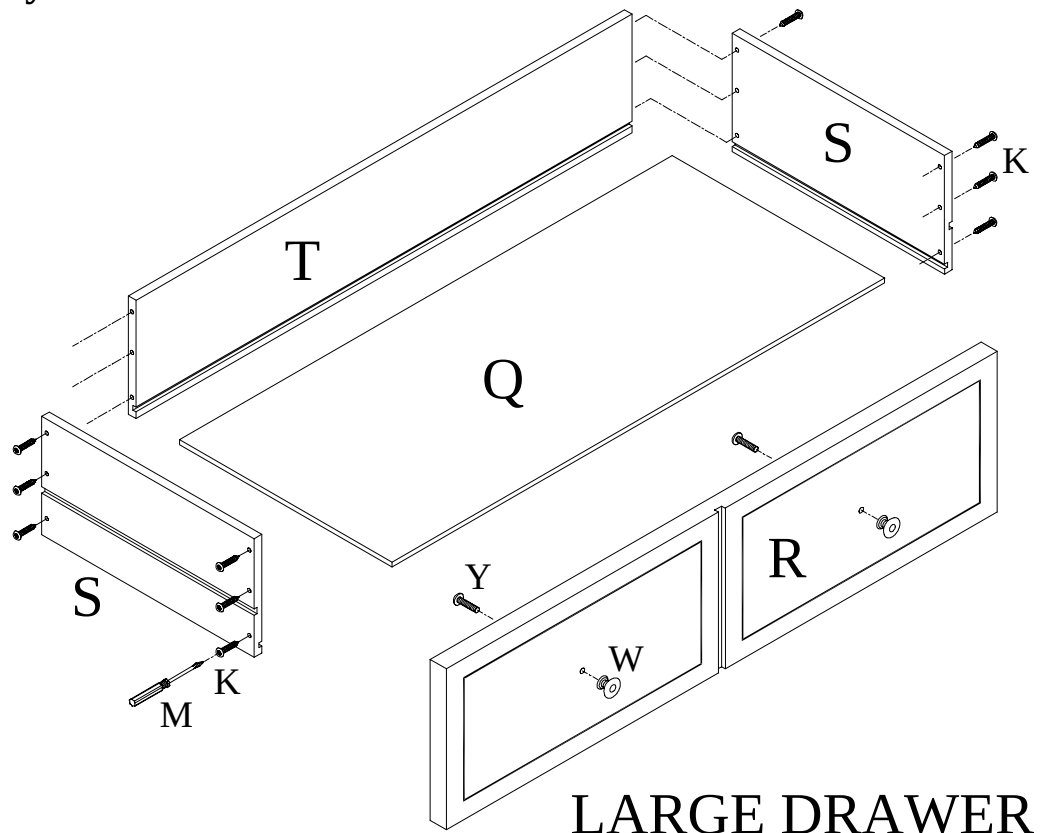
Assembly for the Drawers





1849574

Emissary Chest of Drawers



LARGE DRAWER

Illustration #5



1849574

Emissary Chest of Drawers

Install the Wood Dowels

Parts required

V.	Wood Dowels	6 pcs
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10. **Install Wood Dowels (V)** Align the grooves in the sides of the drawers with the cleats in the appropriate openings. Slide drawers halfway into the chest. Reach inside the drawers and insert two Wood Dowels (V) into the pre-drilled holes in each of the Stretchers (C). Make sure the Wood Dowels (V) are centered in the Stretchers (C). Close drawers. See Illustration #6
11. **Note:** The leveler guides located in the Feet (G) on the underside of the Base Assembly (B) may be adjusted to level your chest once you have it placed in the desired location. See Illustration #6

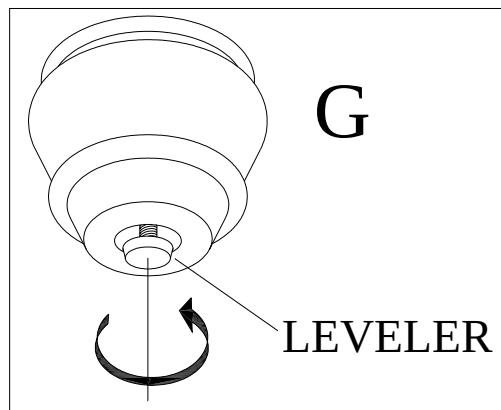
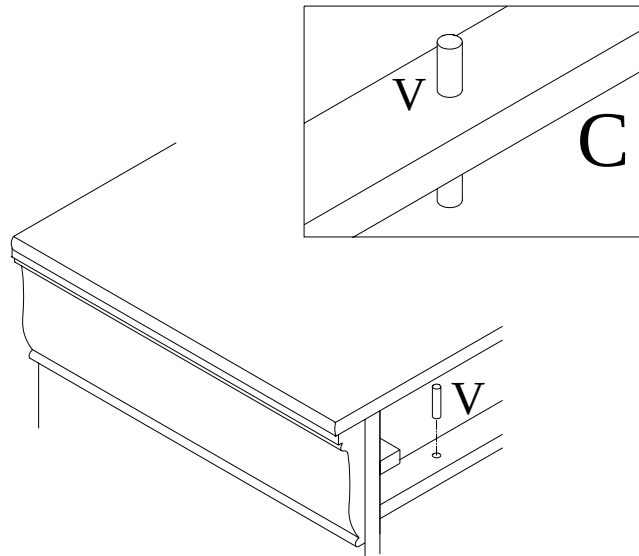


Illustration #6